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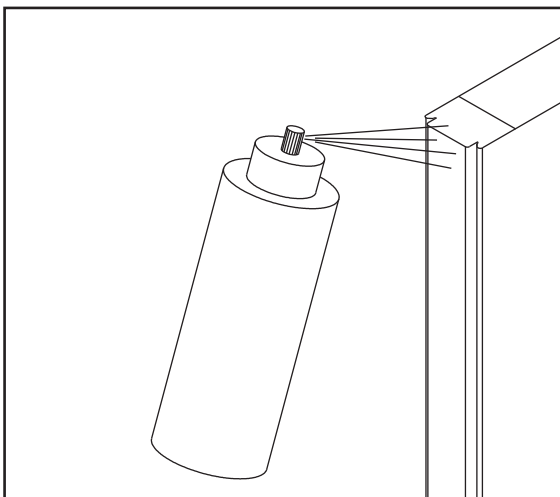
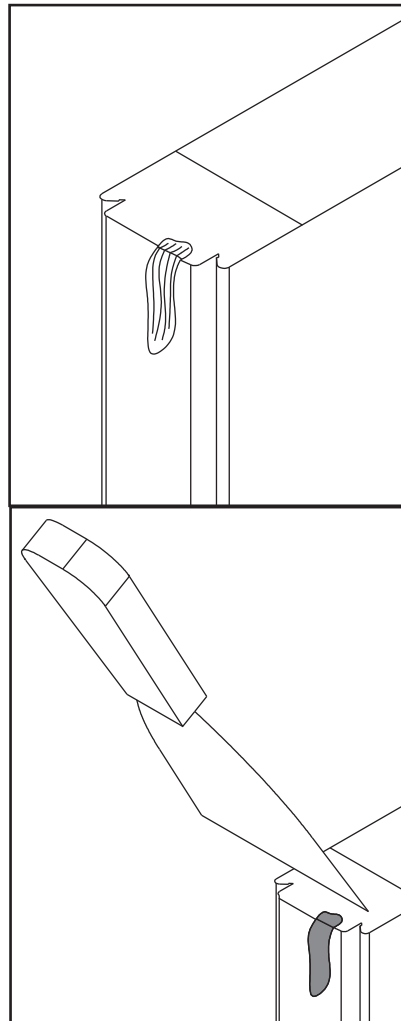


## Stile Chips

### ***Fill Chips and Sand Smooth***

Fill minor cosmetic damage to wood stiles with a hardening type wood putty.

File and sand smooth.



### ***Reprime Area Using Touch-up Paint***

# Repairing Therma-Tru Door Slabs

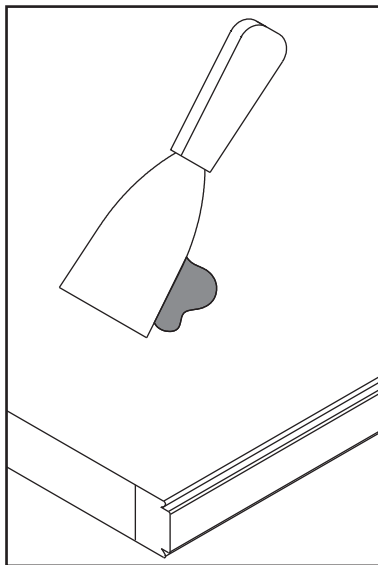
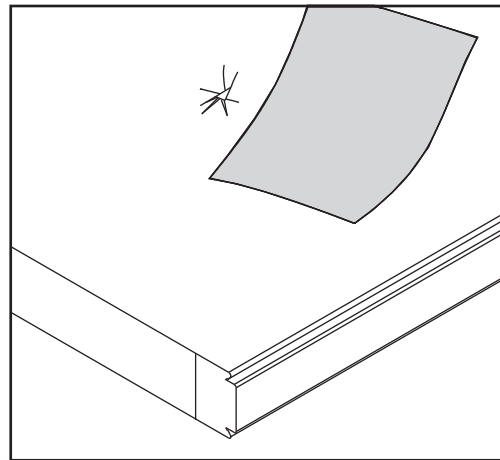
## Steel Door Dent Repair

### ***Clean and Roughen Surface***

Clean surface surrounding dent.

Roughen using 100 grit sandpaper.

If possible, do not sand through the existing factory-applied primer.



### ***Fill Dent***

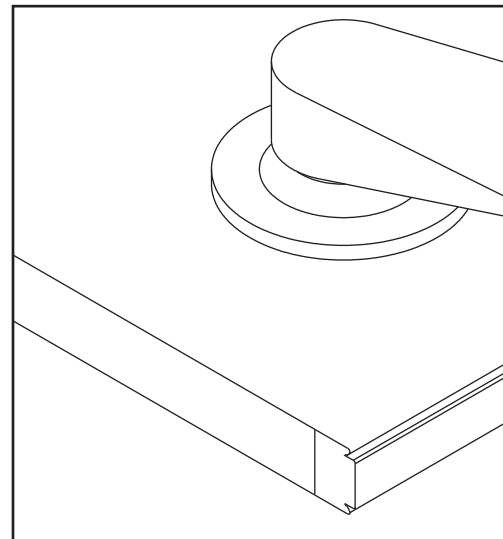
Fill dent using Therma-Tru Dent Repair Kit (Part # MS00DRK) or an automotive body-filler compound.

Smooth using a wide-blade putty knife.

Overfill to account for shrinkage and sanding.

### ***Sand Dent Repair***

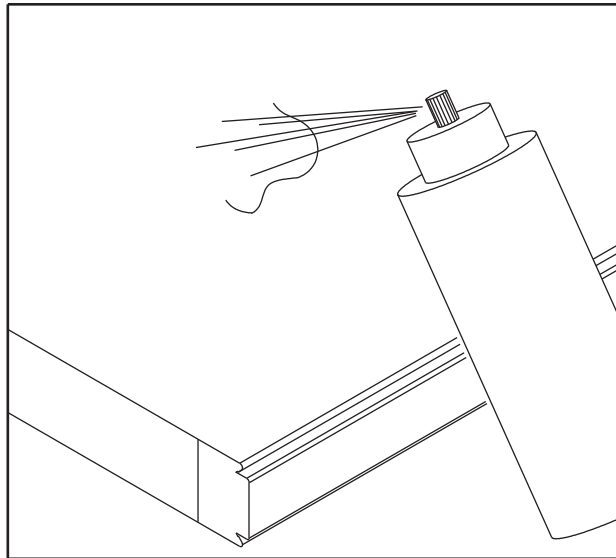
Sand repair using a large sanding block or orbital power sander with 220 grit sandpaper.



## Re-prime Repair Area(s)

If bare metal was exposed, paint entire repair area with a primer containing rust inhibitors.

Re-prime repaired area using Therma-Tru touch-up primer. If a rust inhibiting primer was used, let dry thoroughly before applying Therma-Tru touch-up primer.



### THERMA-TRU TOUCH-UP PRIMERS

Description	Part Number
Steel White Primer	MSWHABP-01
Classic-Craft Canvas, Oak, Rustic, and Fiber-Classic Primer	MSCCAB-01
Classic-Craft Mahogany Primer	MSCCMAB-01
Smooth-Star Primer	MSWHSABP-03
Steel Edge Door Primer	MSWHSED
Steel Frame Primer	MSWHAF2

## Classic-Craft, Fiber-Classic and Smooth-Star Skin Repair

For minor scratches in Classic-Craft Canvas, Oak, Rustic or Fiber-Classic doors, use Classic-Craft & Fiber-Classic Primer (Part # MSCCAB-01) to touch up.

For minor scratches in Classic-Craft Mahogany doors, use Primer (Part # MSCCMAB) to touch up.

For minor scratches in Smooth-Star doors, use Smooth-Star White Primer (Part # MSWHSABP-03) to touch up.

For deep scratches, fill with crayon or patch pencil.

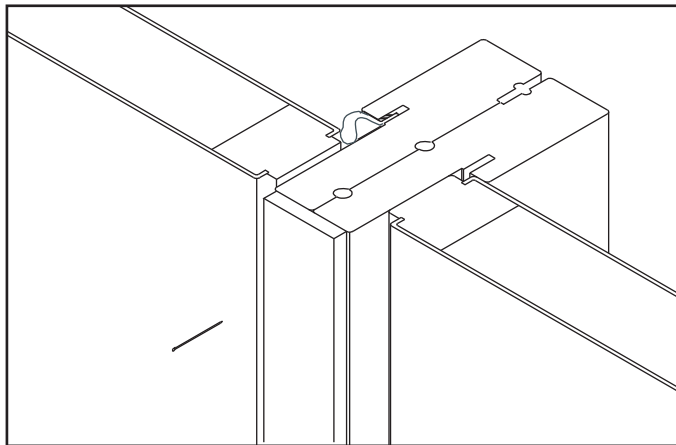
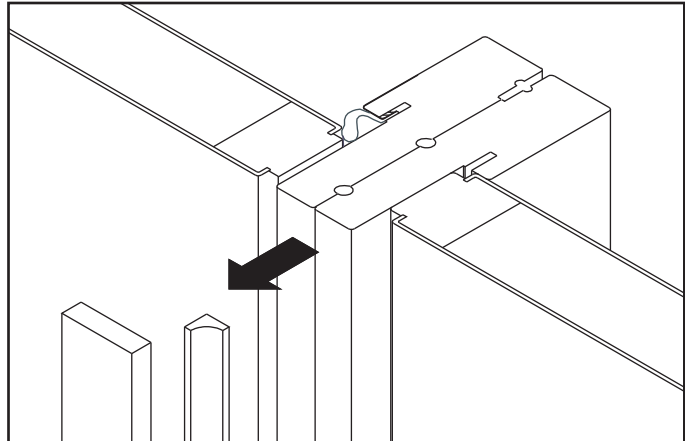
Therma-Tru does not recommend any other repair procedures for composite doors.

# Sidelite Slab Replacement

## ***Remove Cove Molding and Inside Vertical Casing if applicable***

Remove and set aside cove molding.

If post between sidelite and door is two “mulled” jambs, remove casing there also.

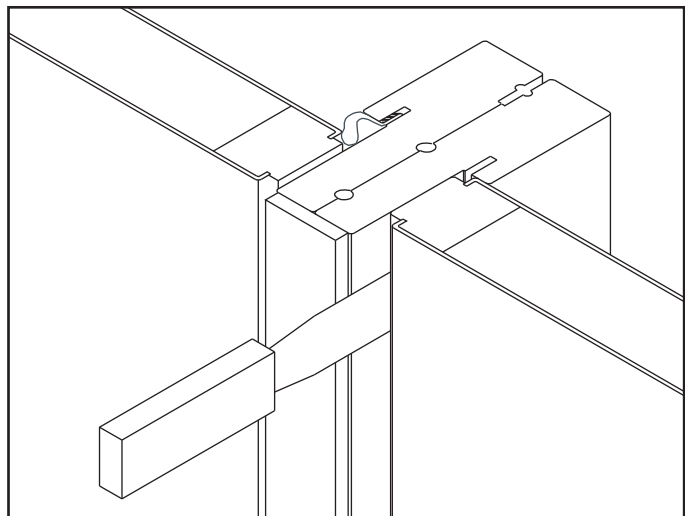


## ***Tack on Protective Strips***

Tack on softwood strips to protect jamb and mullion faces adjacent to sidelite slab.

## ***Locate Fasteners***

Find fasteners by running a putty knife blade in the margins and marking the locations.

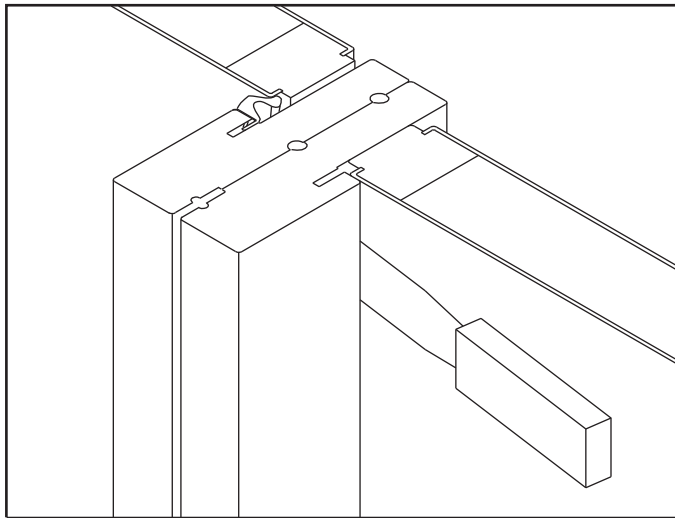
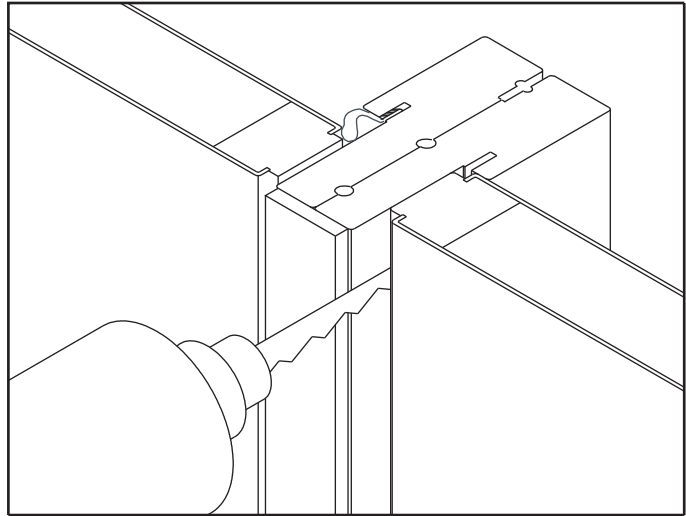


## ***Cut Through Fasteners***

Use a reciprocating saw with a metal cutting blade to cut through fasteners.

Run sawblade in margin.

Remove softwood strip.



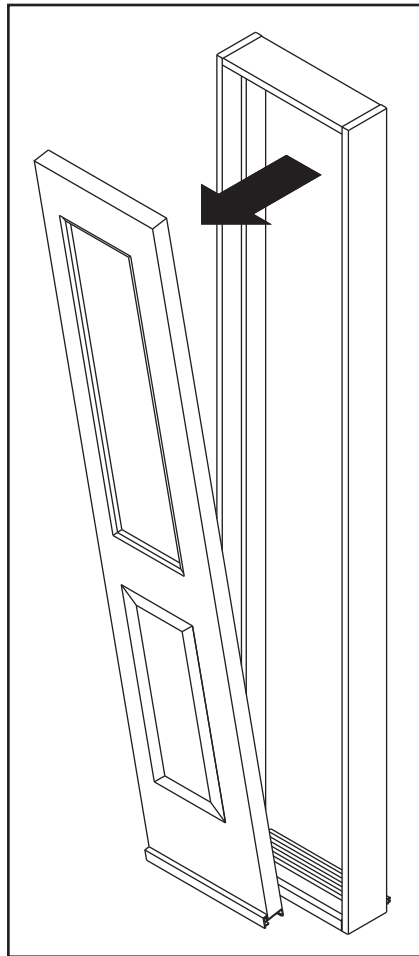
## ***Cut Sealant Joints***

On outside face of unit, use putty knife and cut through sealant joints along head and at sides.

# Sidelite Slab Replacement

## ***Remove Slab***

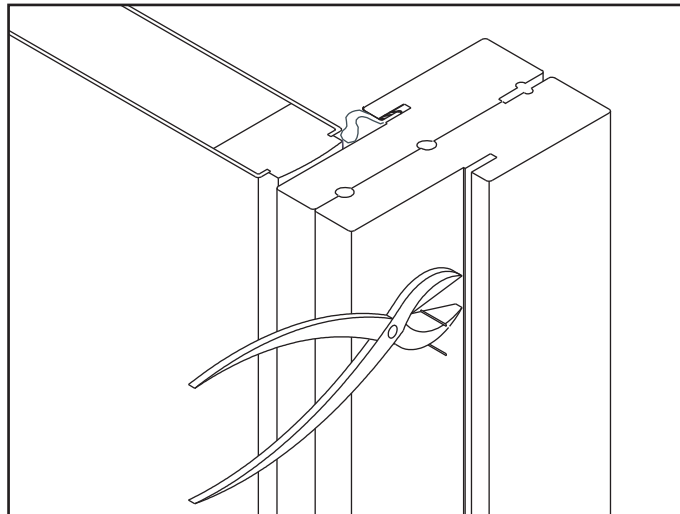
Push slab through from outside.



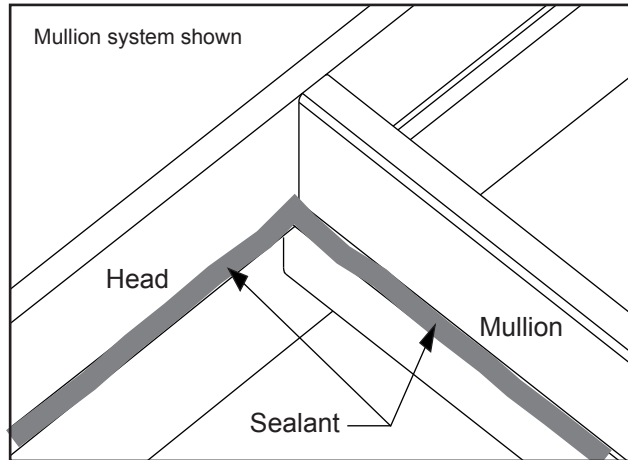
## ***Prepare Opening for New Slab***

Cut away and clean off all old caulking.

Cut away all old fasteners flush with Frame.

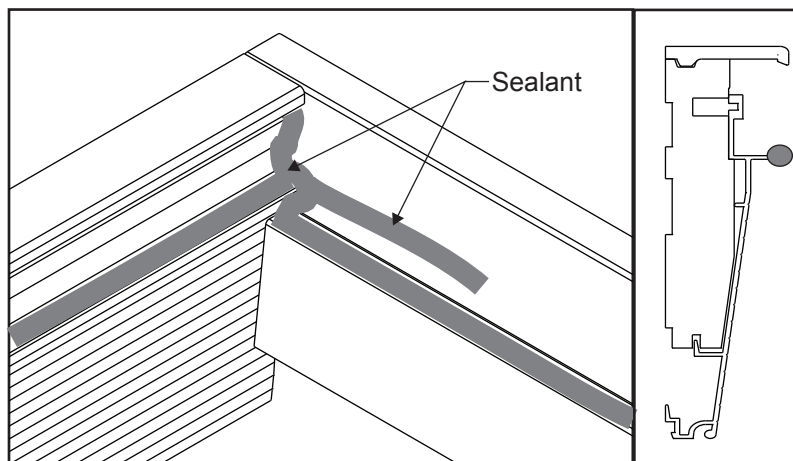






## Seal Perimeter

Apply 1/4" bead of (Elastomeric or Polyurethane) sealant around entire perimeter on jamb and/or mullion stops.

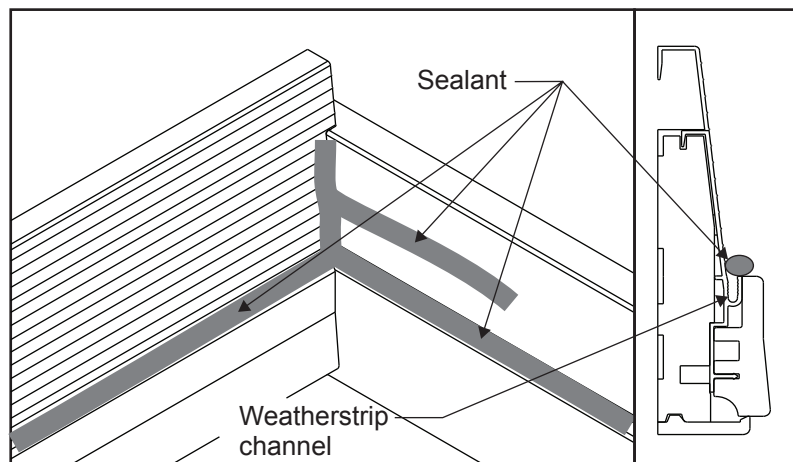


## Inswing Sill

Apply a generous amount of (Elastomeric or Polyurethane) sealant at joints where sill and jamb/mullion meet.

Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant approximately 1" above weatherstrip kerf, 6" long.

Inswing



## Outswing Sill

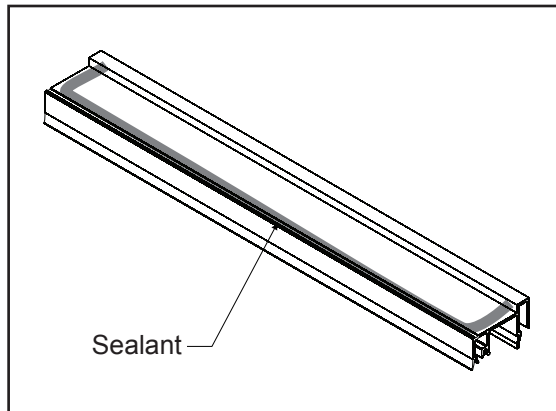
Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant on saddle surface that contacts door face.

Apply a generous amount of sealant at joints where sill and jamb/mullion meet.

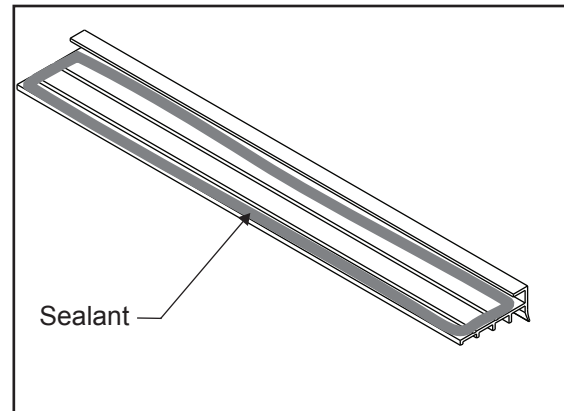
Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant approx. 1" above weatherstrip kerf, 6" long.

Outswing

# Sidelite Slab Replacement



Inswing

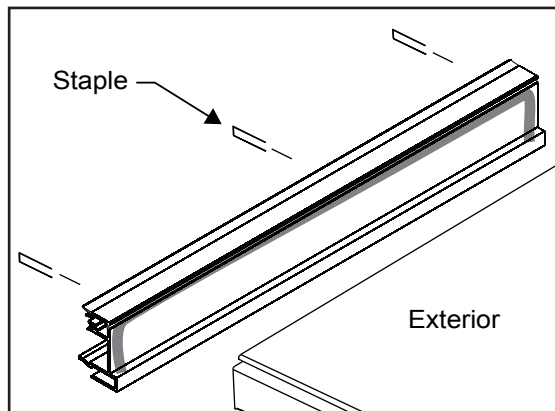


Outswing

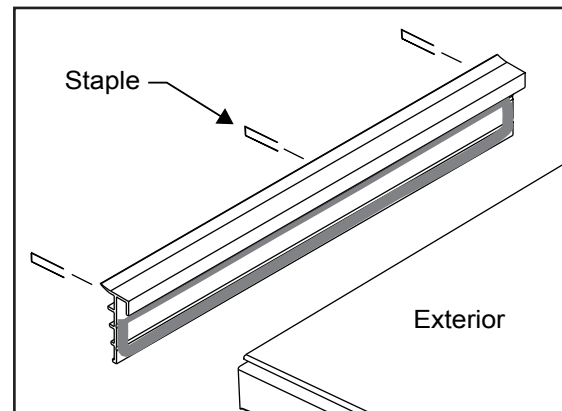
## Caulk Door Bottom

Select a (Elastomeric or Polyurethane) sealant that provides excellent adhesion to both plastic and wood.

Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant to top surface of door bottom.



Inswing



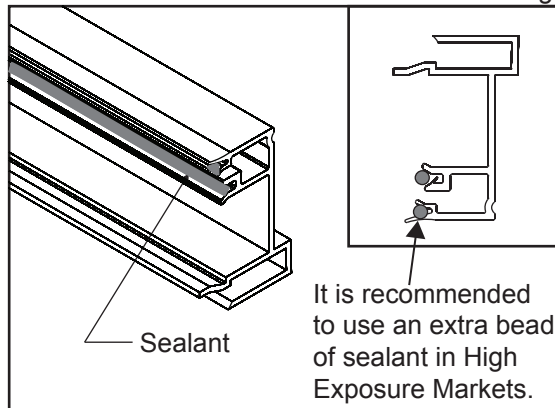
Outswing

## Attach Door Bottom

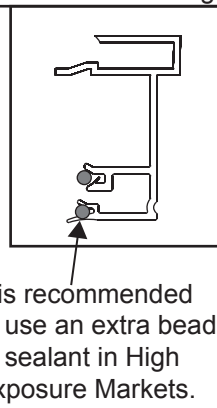
Fasten door bottom to sidelite slab with 1" staples or #8-15 x 3/4" Phillips dual angle wafer head type 17 gimlet point screws.

### Note:

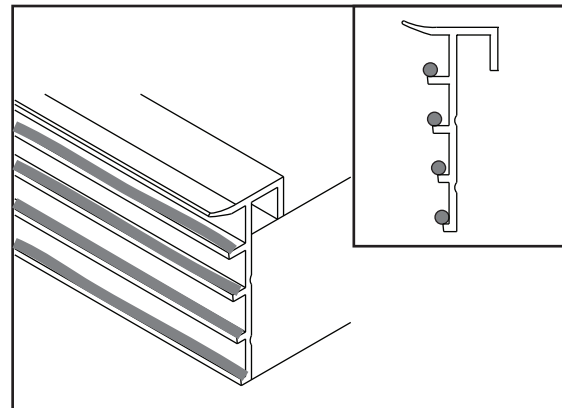
For 14" and larger slabs use 5 or more fasteners.



Inswing



Caulk Door Bottom

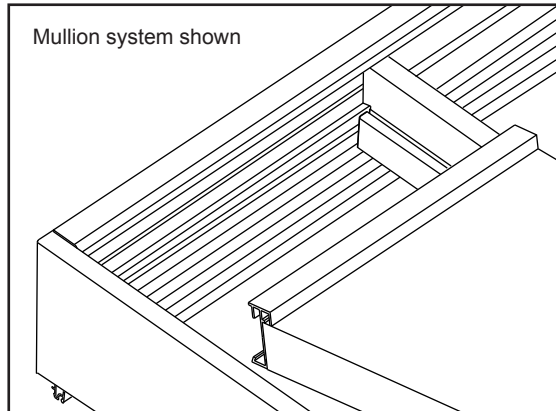


Outswing

Apply (Elastomeric or Polyurethane) sealant along channel on bottom of inactive door bottom.

## Install New Sidelite Slab

### Inswing

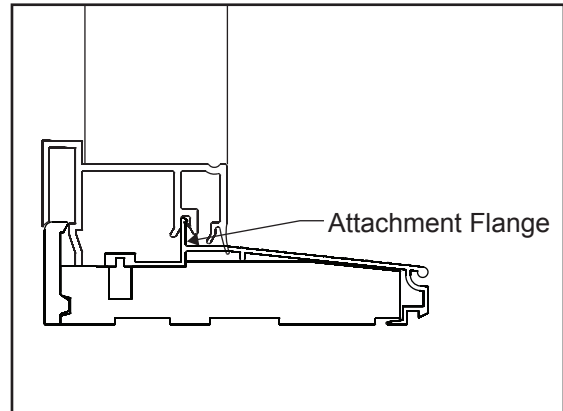


#### Install Sidelite Into Frame

Place sill end first, mating plastic bottom to sill, if necessary.

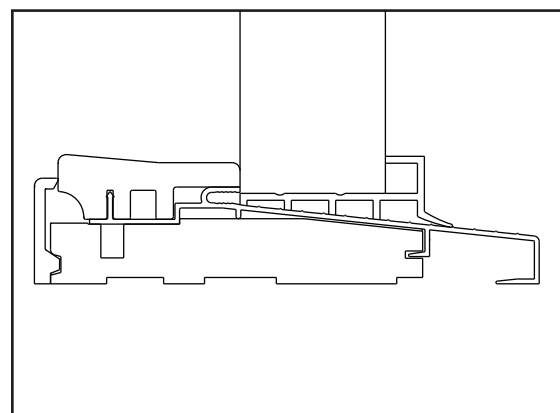
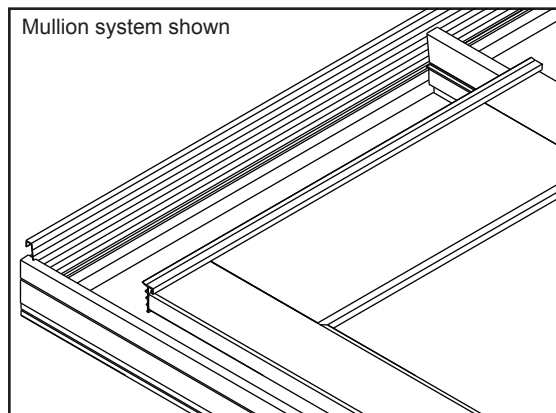
Use putty knife blade at top to aid insertion of slab in frame.

Sidelite panels are nominally 1/16" narrower than frame opening, for 1/32" clearance on each side.

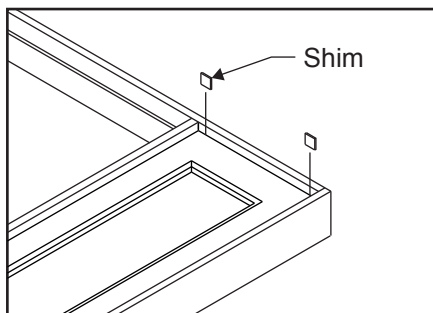


**Inswing** - Install inactive fixed panel by tilting bottom edge of panel so inactive door bottom aligns with sill attachment flange.

### Outswing



#### Shim Inactive Fixed Panel



To ensure proper seal of inactive door bottom against sill, shim head of inactive fixed panel.

Locate shims near corners and slide shims between head jamb and inactive panel.

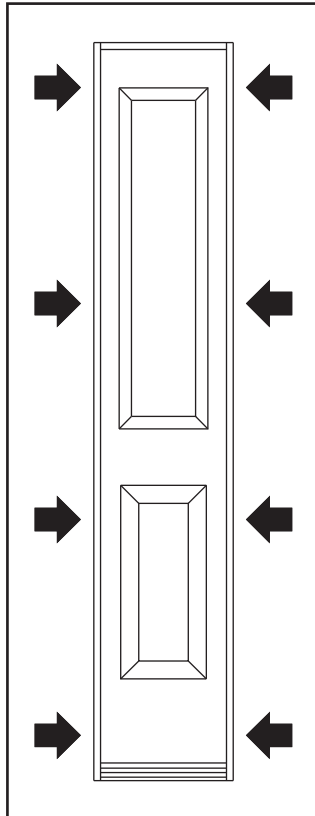
A putty knife may be required for this operation.

Be careful not to damage face of panel.

# Sidelite Slab Replacement

## Fasten New Sidelite Slab

Space four fasteners along both sides.



### “Mulled” Jamb Application

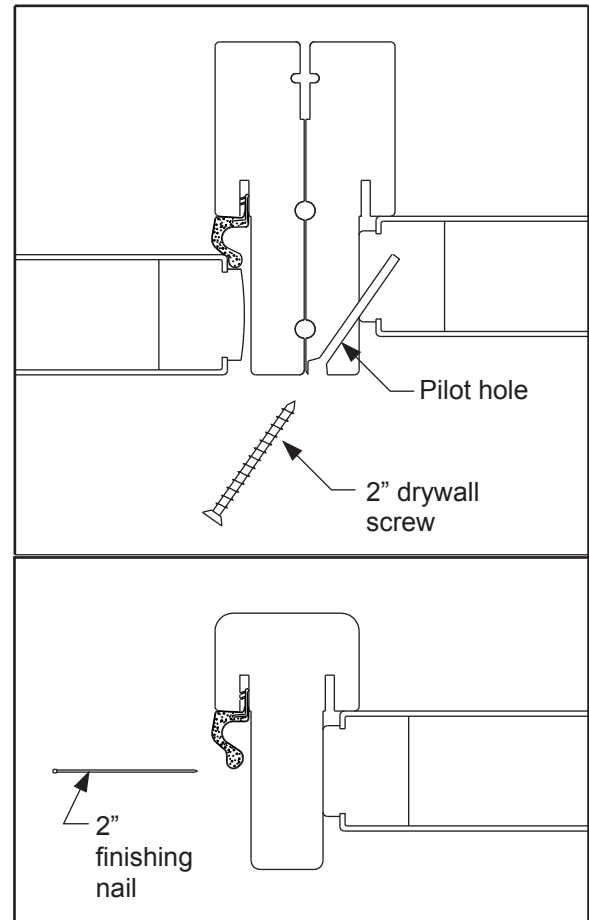
Drill angled pilot holes through frame.

Use 2” exterior grade screws and fasten frame to slab at pilot holes.

Sink screw head in so as not to interfere with mullion casing (applied later).

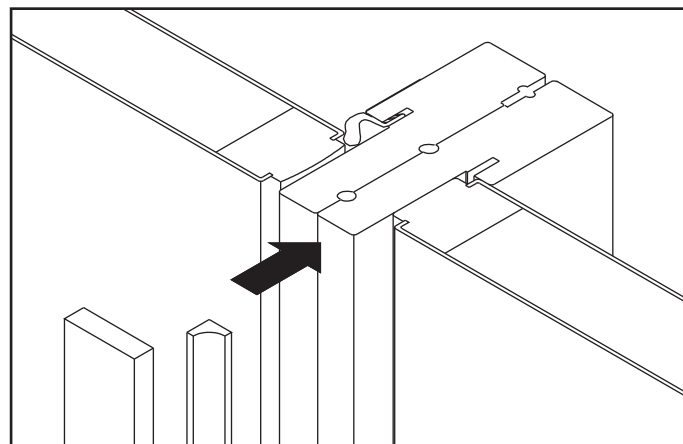
### Mullion Application

Fasten through mullion using 2” finishing nails.



## Re-apply Cove Molding and Inside Vertical Casing if applicable

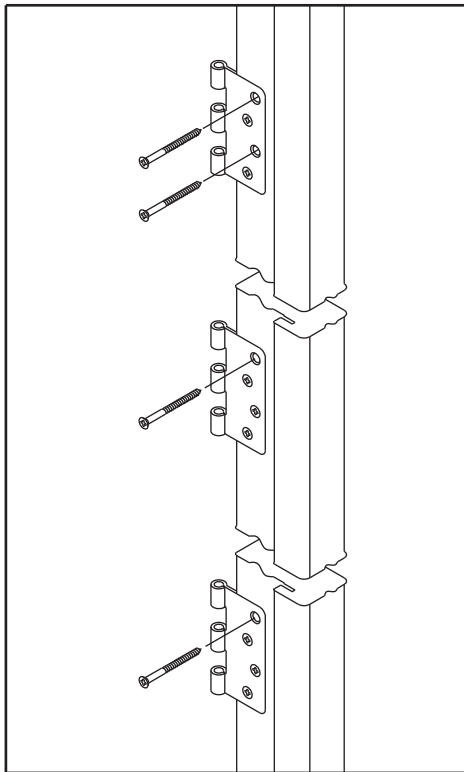
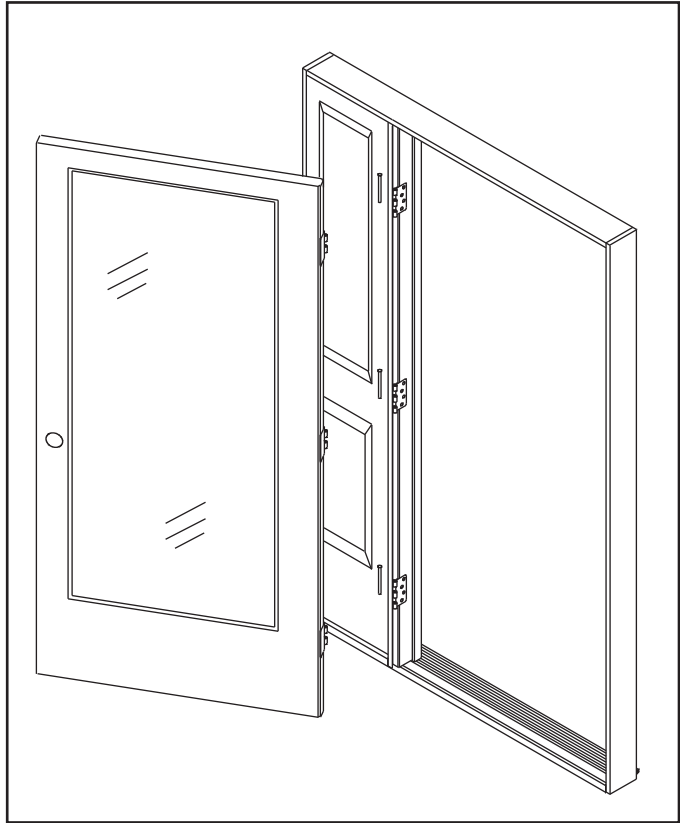
Re-apply cove molding and casing to the new sidelite slab unit.



## ***Remove Active Door***

Unlatch door and remove hinge pins.

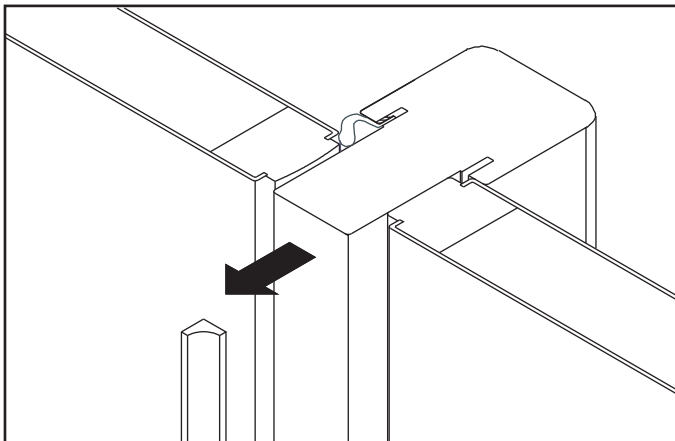
Carefully remove door and set aside.



## ***Remove Long Hinge Screws***

NOTE: Inactive slab is fastened to mullion with four long (2-1/2") hinge screws.

Locate and remove long screws. Set aside.



## ***Remove Cove Molding and Inside Vertical Casing if applicable***

Remove and set aside cove molding from inactive panel and set aside.

If post is two "mulled" jambs, remove vertical casing.

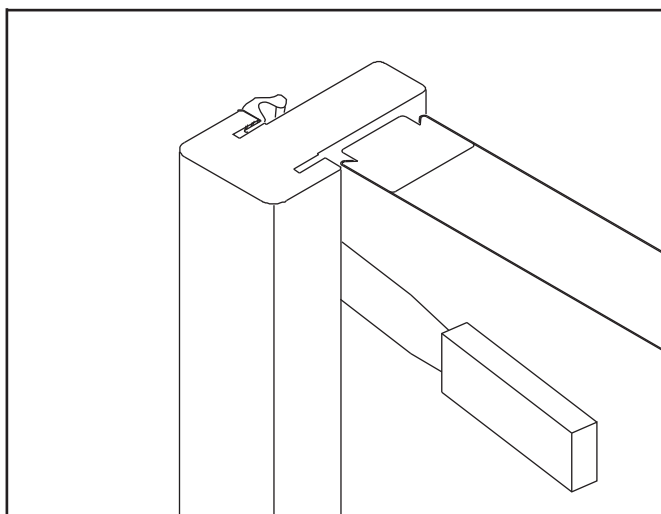
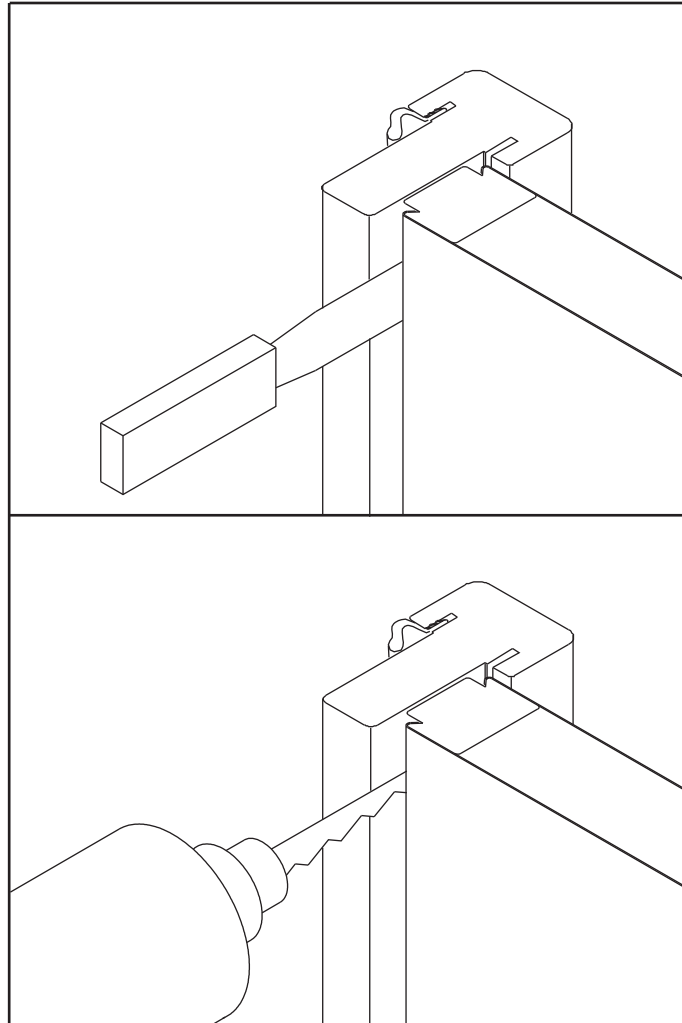
# Mull Post Replacement

## ***Remove Any Additional Mullion Side Fastening***

Examine mullion carefully to ensure no other staples or screws were used to fasten slab.

Run a putty knife blade down margin between slab and mullion to double-check.

If any fasteners are found, using a reciprocating saw with a metal-cutting blade, slice through fasteners. Run sawblade in margin.

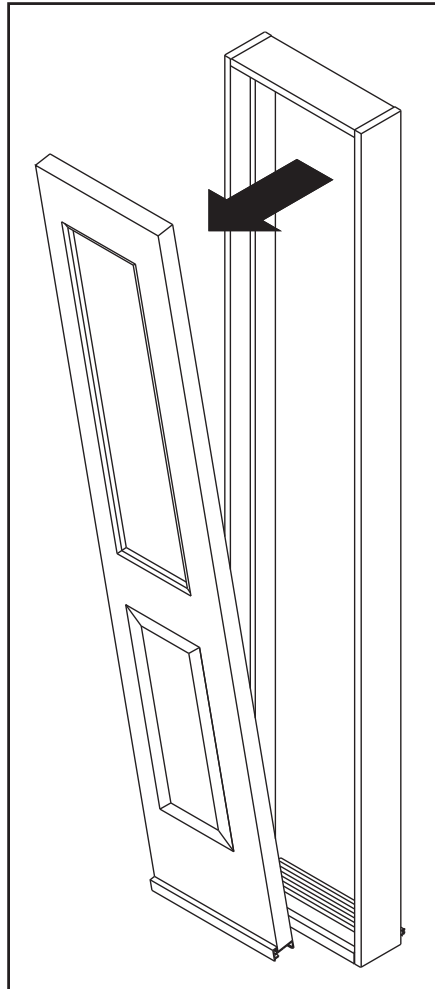


## ***Cut Sealant Joints***

On outside face of unit, use a putty knife and cut through sealant joints along head and at sides.

## ***Remove Slab***

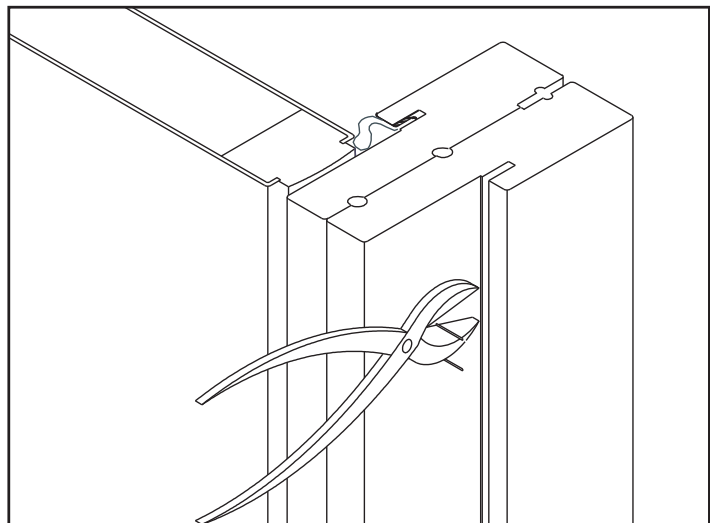
Push slab through from outside.



## ***Prepare Opening for New Slab***

Cut away and clean off all old caulking.

Cut away all old fasteners flush with Frame.

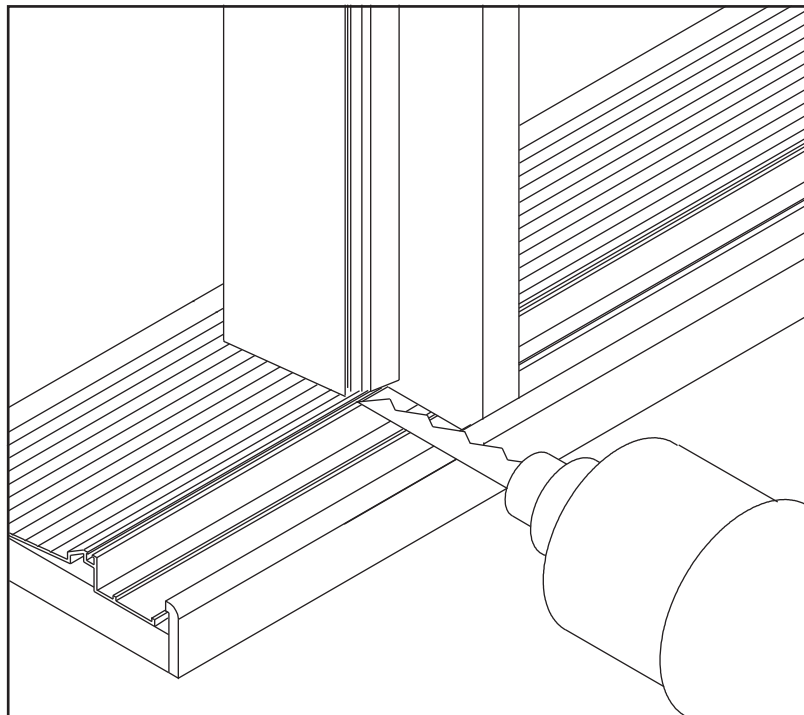
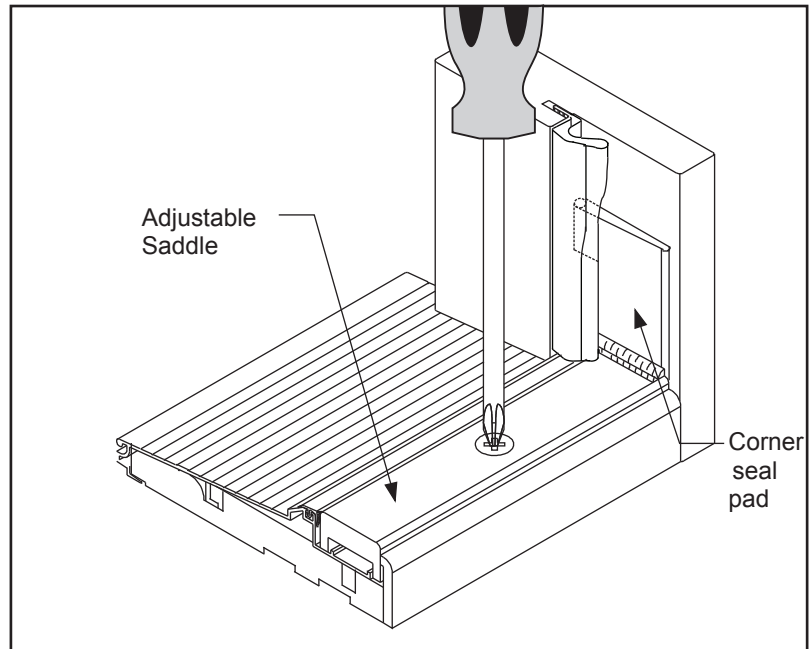


# Mull Post Replacement



**CAUTION:**  
***Adjustable Sill Systems:***

Remove corner seal pad and adjustable saddle from sill.



Cut mull post loose as close to head and sill as possible.

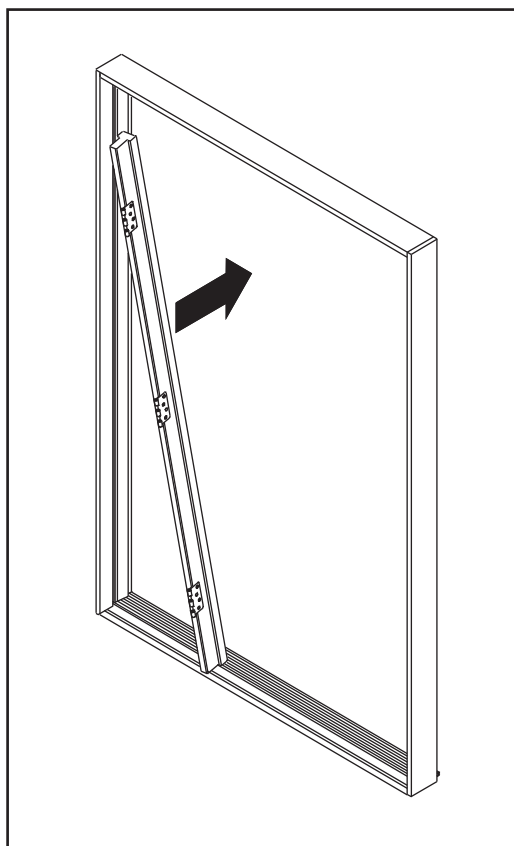
Use a chisel to split ends of mull post clean from head and sill mortise pockets.

Cut away all old fasteners flush with head frame and sill substrate. Cut away and clean off all old caulk.

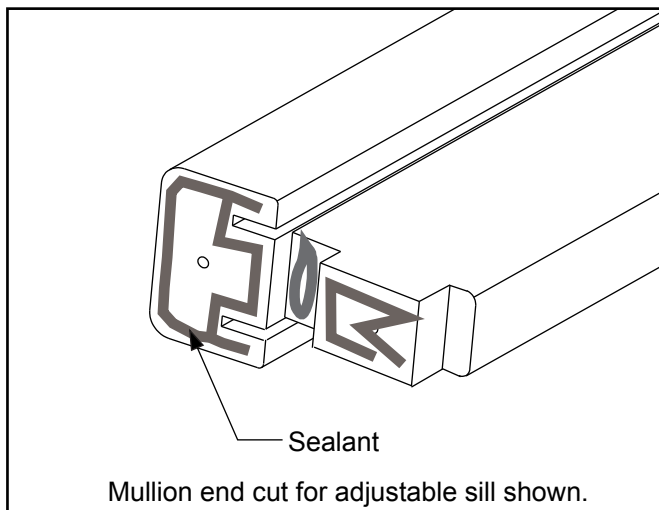


## Install New Mull Post

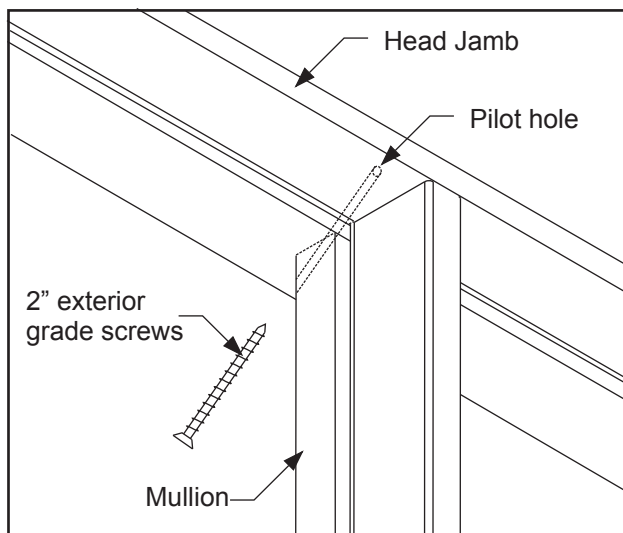
Apply Elastomeric or Polyurethane sealant to bottom end of mull post and insert into sill detail.



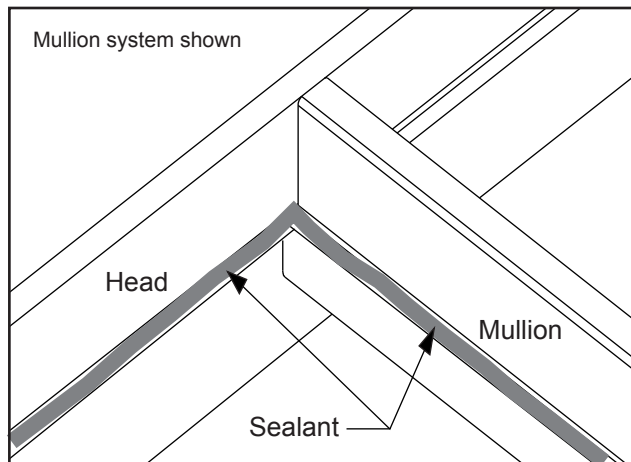
Pre-drill holes on an angle through mull post and then secure with screws into sill and head frame.



Slide head end of mull post into head mortise pocket.

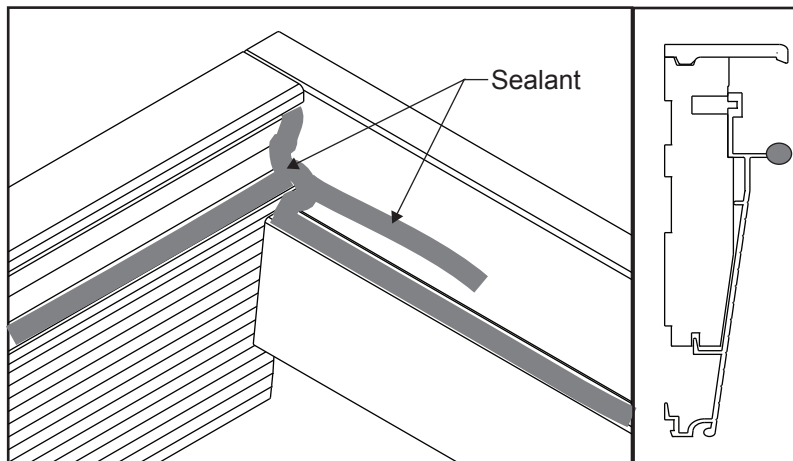


# Mull Post Replacement



## Seal Perimeter

Apply 1/4" bead of (Elastomeric or Polyurethane) sealant around entire perimeter on jamb and/or mullion stops.

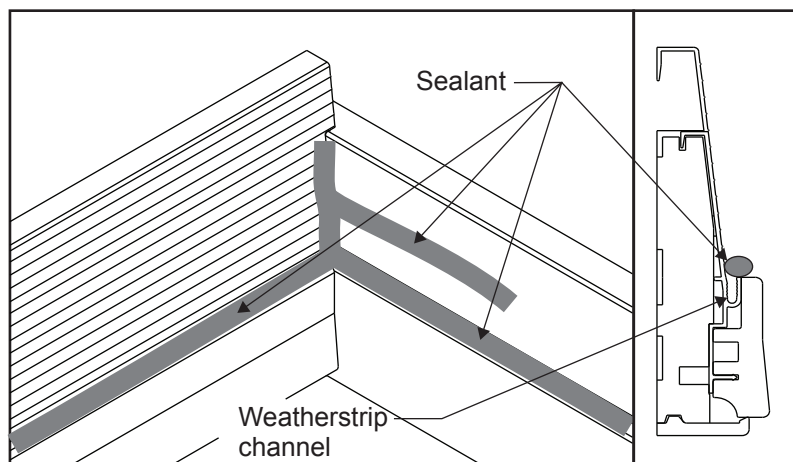


## Inswing Sill

Apply a generous amount of (Elastomeric or Polyurethane) sealant at joints where sill and jamb/mullion meet.

Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant approximately 1" above weatherstrip kerf, 6" long.

Inswing



## Outswing Sill

Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant on saddle surface that contacts door face.

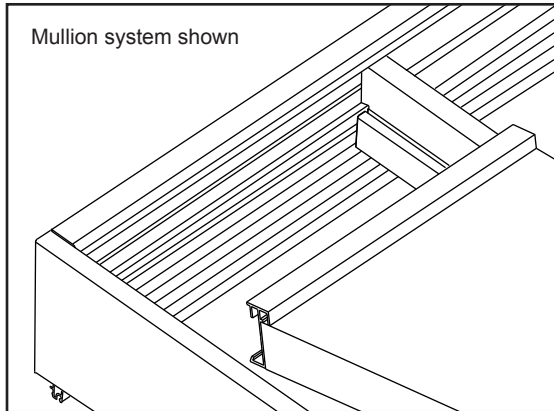
Apply a generous amount of sealant at joints where sill and jamb/mullion meet.

Apply a 1/4" bead of (Elastomeric or Polyurethane) sealant approx. 1" above weatherstrip kerf, 6" long.

Outswing

## Install Sidelite Into Frame

### Inswing

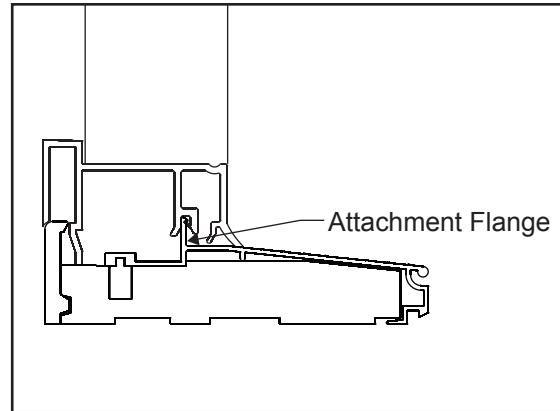


#### Install Sidelite Into Frame

Place sill end first, mating plastic bottom to sill, if necessary.

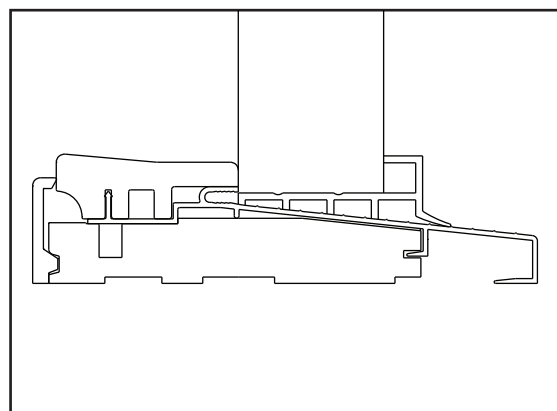
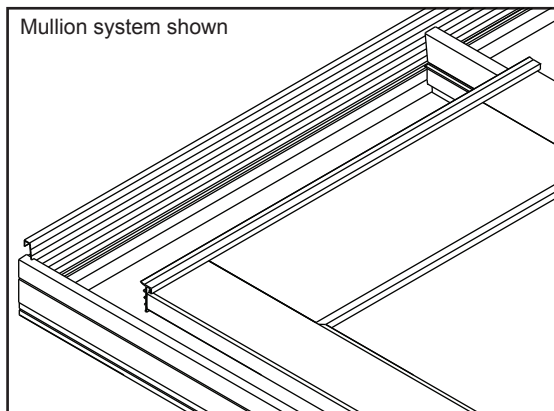
Use putty knife blade at top to aid insertion of slab in frame.

Sidelite panels are nominally 1/16" narrower than frame opening, for 1/32" clearance on each side.

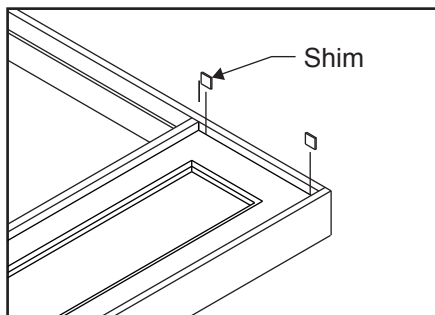


**Inswing** - Install inactive fixed panel by tilting bottom edge of panel so inactive door bottom aligns with sill attachment flange.

### Outswing



#### Shim Inactive Fixed Panel



To ensure proper seal of inactive door bottom against sill, shim head of inactive fixed panel.

Locate shims near corners and slide shims between head jamb and inactive panel.

A putty knife may be required for this operation.

Careful not to damage face of panel.

# Mull Post Replacement

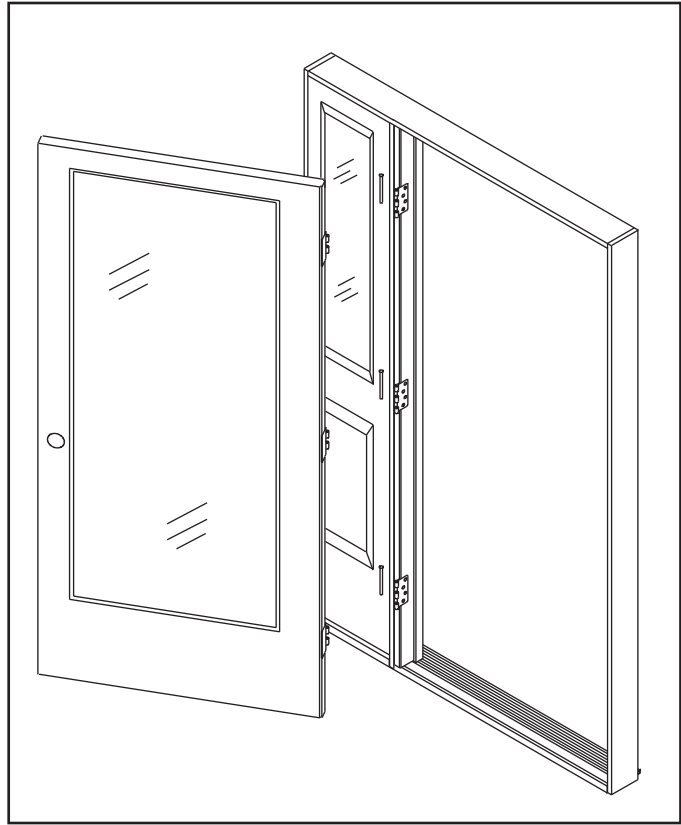
## ***Finish Up***

Replace jamb casing.

Replace active slab.

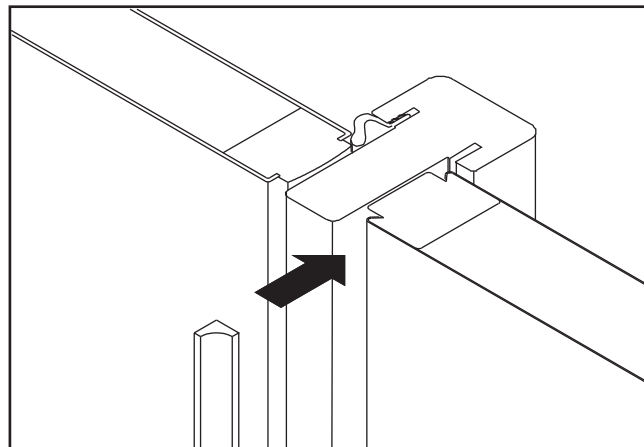
Examine exterior joints between inactive slab, frame and sill.

Apply additional Elastomeric or Polyurethane sealant at joints if required.



## ***Re-apply Cove Molding and Inside Vertical Casing if applicable***

Re-apply cove molding to the new sidelite Slab unit.

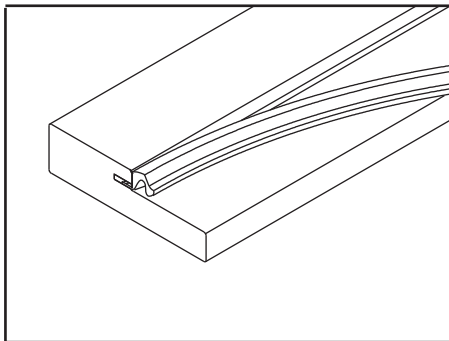
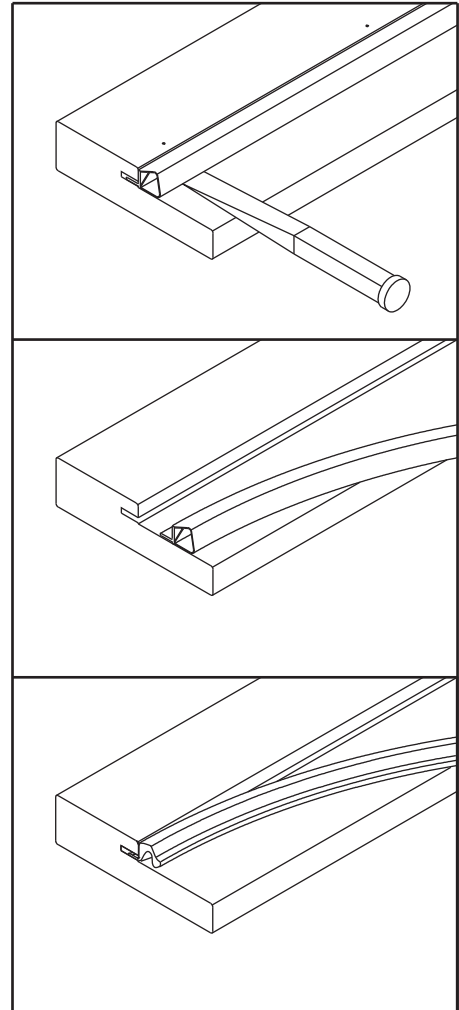


## Nail-In Weatherstrip

Use a sharp chisel or putty knife to break nails between weatherstrip and jamb.

Remove weatherstrip.

Apply compression weatherstrip to jamb.



## Press-In Weatherstrip

Remove existing weatherstrip from jambs.

Replace with new compression weatherstrip.

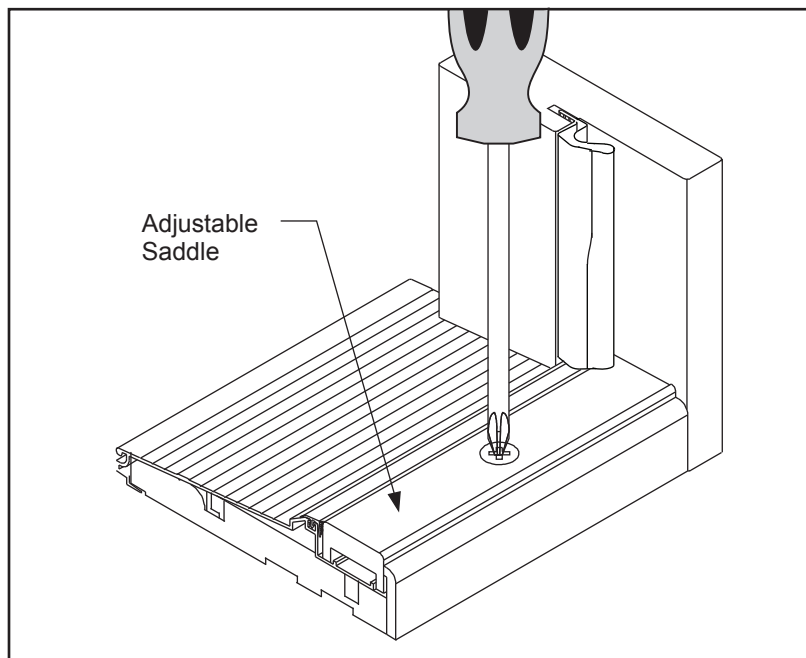
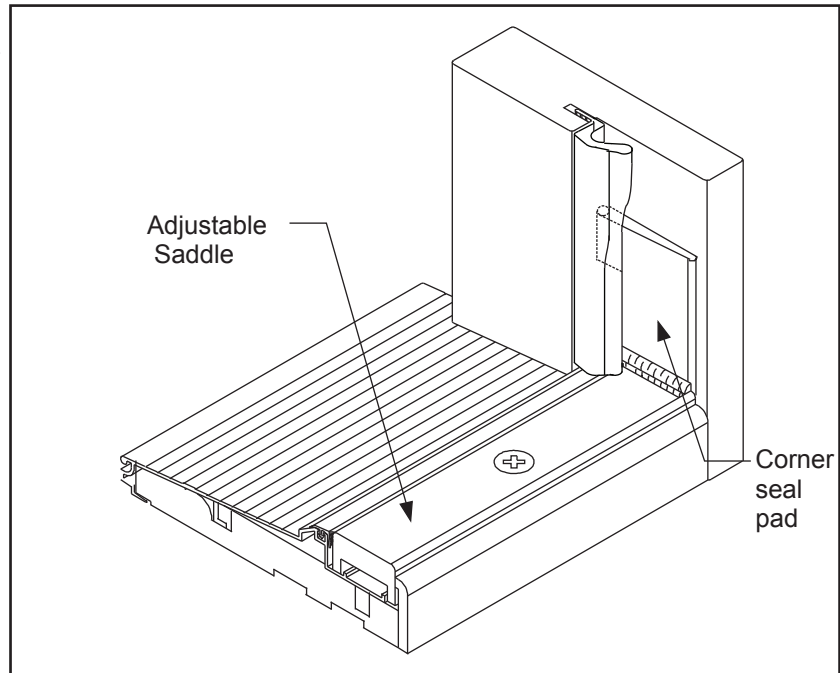
# Adjustable Sill Threshold Replacement

## ***Remove Corner Seal Pads***

Break any sealant bonds.

Remove corner seal pads.

Clean off excess sealant.



## ***Remove Existing Threshold***

Unscrew adjustment screws to remove threshold.

Carefully remove sill gasket from aluminum channel after adjustable threshold is removed.

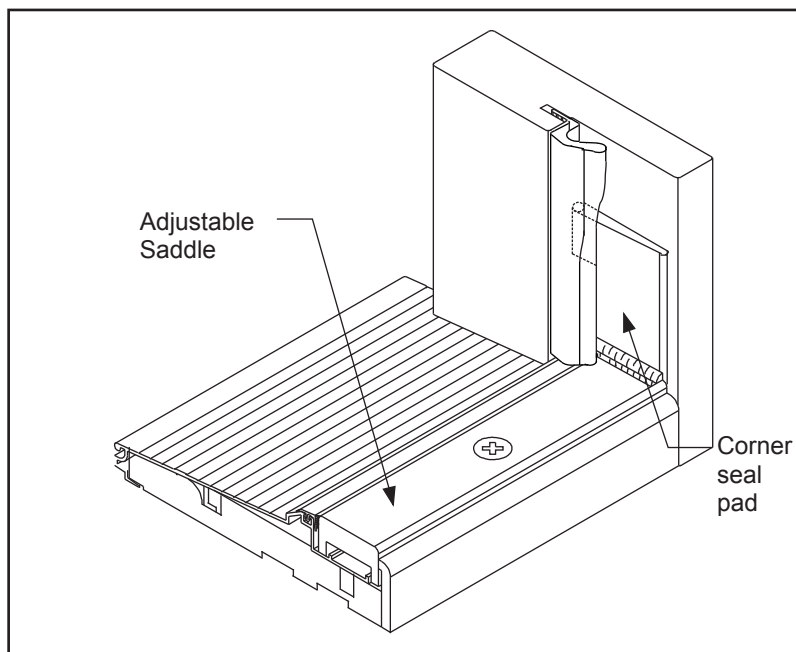
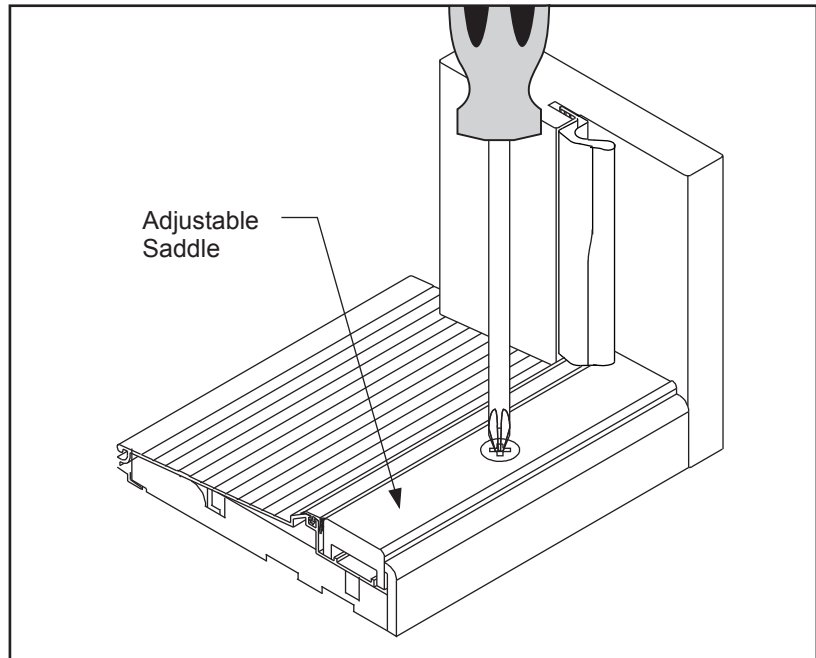
## Fasten Threshold to Sill

NOTE: It may be necessary to trim new threshold so it fits properly. Trim both ends equally.

Insert threshold and screw down adjustment screws.

Insert sill gasket into aluminum channel after adjustable threshold has been installed.

Make any sill adjustments, if necessary, for a proper seal.



## Apply Corner Seal Pads

After final threshold adjustments, apply a bead of Elastomeric or Polyurethane sealant at sill jamb joint

Remove paper backing from pad and apply pad to jamb with bottom edge down against sealant, tucking behind weatherstrip.

# Basic Fixed Sill Vinyl Threshold Replacement

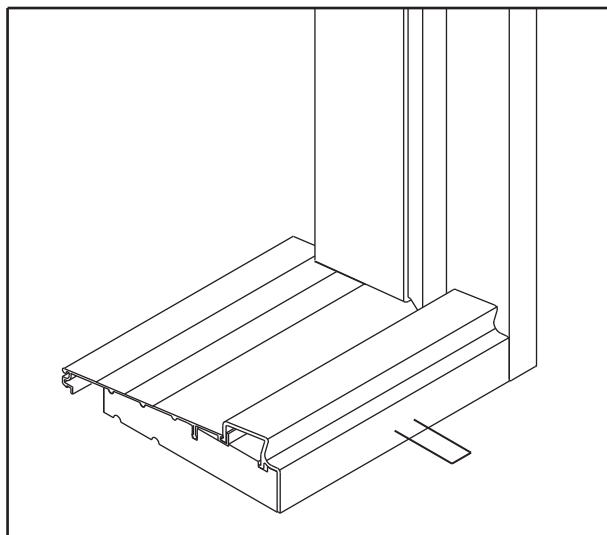
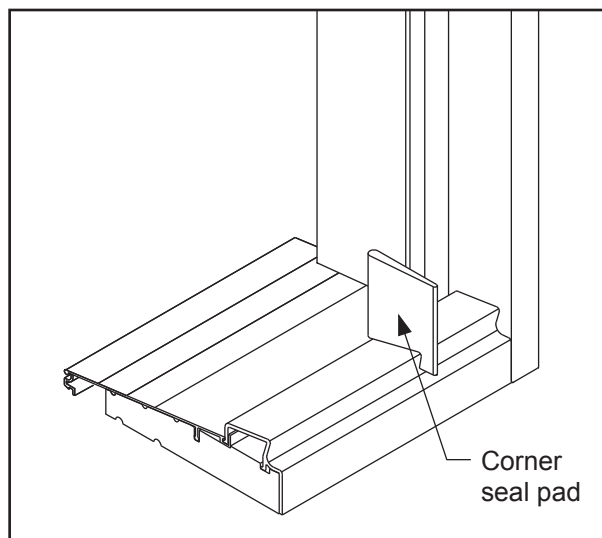
**THERMA TRU®**  
DOORS

## ***Remove Corner Seal Pads***

Break any sealant bonds.

Remove corner seal pads.

Clean off excess sealant.

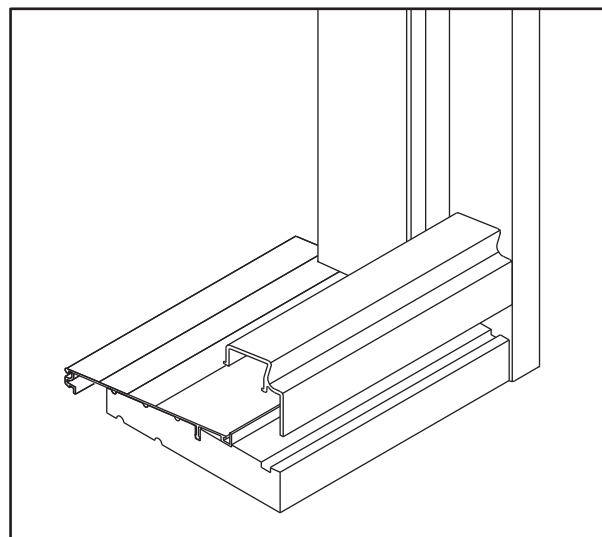


## ***Remove Staples and/or Screws***

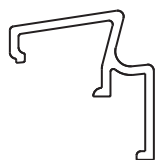
Pull out staples that fasten vinyl threshold and any screws that may be fastened through the top of the threshold.

## ***Pull off Vinyl Threshold***

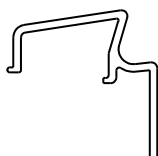
Carefully remove vinyl threshold so not to damage aluminum approach. It may be necessary to pry threshold off with a screw driver.



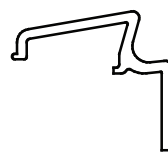




Replacement Vinyl  
(Woodgrain)  
3/0 - RPSLIV397W  
6/0 - RPSLIV697W  
(for Book and U1 sizes)



Replacement Vinyl  
3/0 - RPSLIV393  
6/0 - RPSLIV693  
(for Book and U1 sizes)

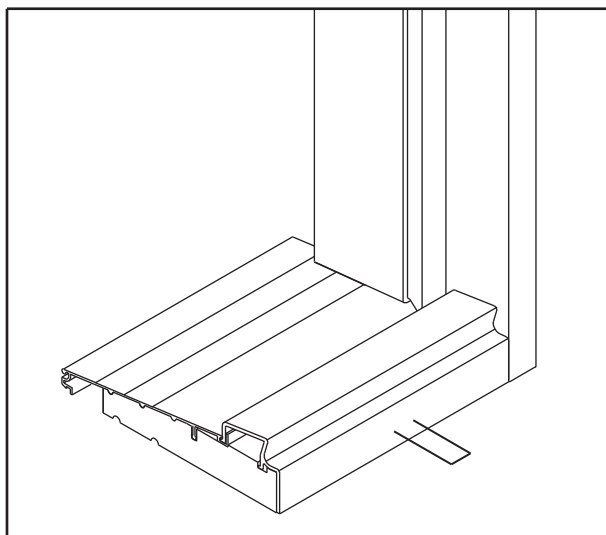
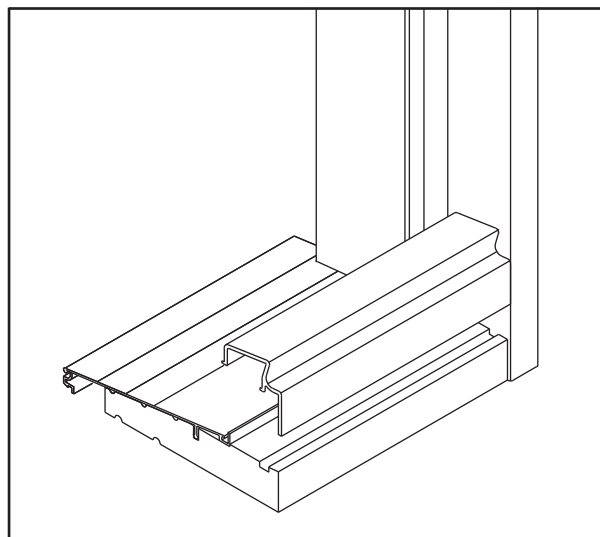


Replacement Vinyl  
3/0 - ISL3FCAP330-R  
6/0 - ISL3FCAP470-R  
(for U1REV size)

## ***Install Vinyl Threshold***

NOTE: It may be necessary to trim new threshold so it fits properly.

Hook vinyl nose into aluminum groove and rotate down around wood substrate.



## ***Fasten Threshold***

With threshold in place, fasten back face down with staples.

# Basic Fixed Sill Vinyl Threshold Replacement

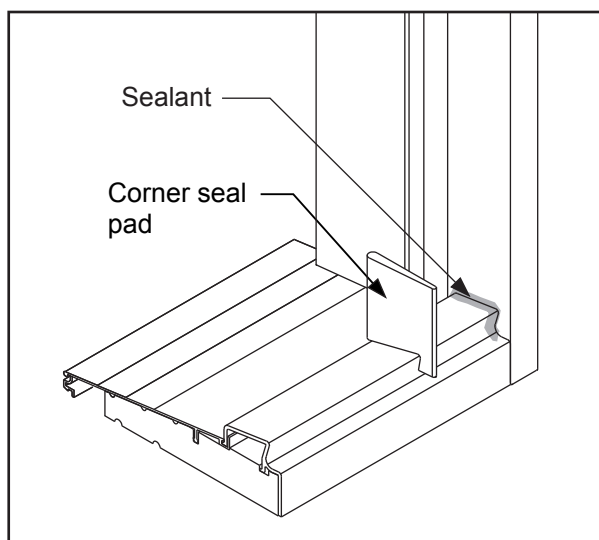
## ***Apply Corner Seal Pads***

Place a bead of Elastomeric or Polyurethane sealant at corners where threshold meets jambs.

Remove paper backing from pad.

Position pad tightly to threshold and flush with inside edge of threshold, tucking behind weather-strip.

Apply one pad at each side.



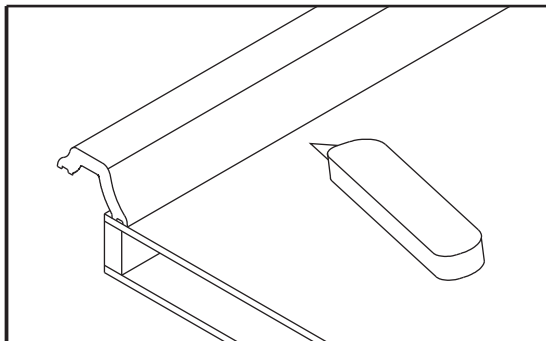
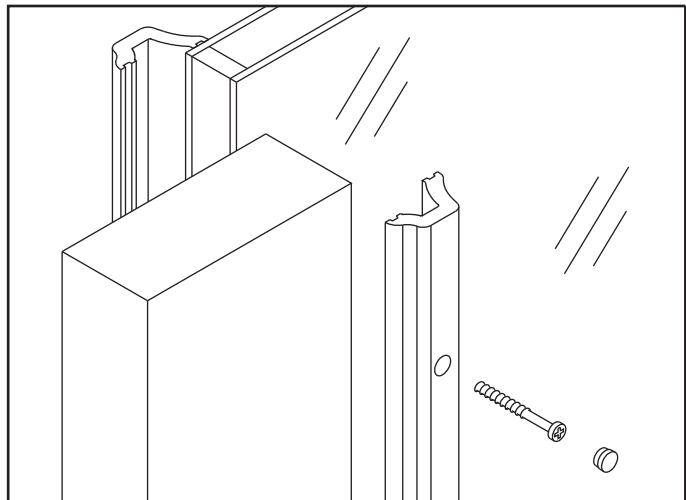
## Remove Door from System

Place in horizontal position before removing lite for safety purposes.

Remove plugs and screws from doorlite to separate lite frames.

Save plugs and screw for re-use.

Remove doorlite from door or sidelite.



## Remove Glass from Doorlite Frame

Use a heat gun or warm air from a hair dryer to soften glazing compound.

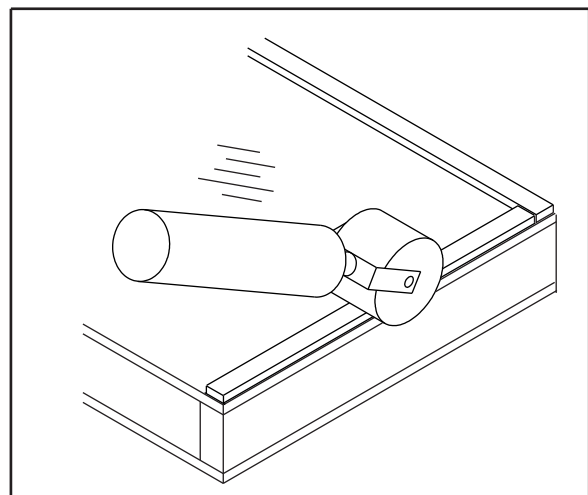
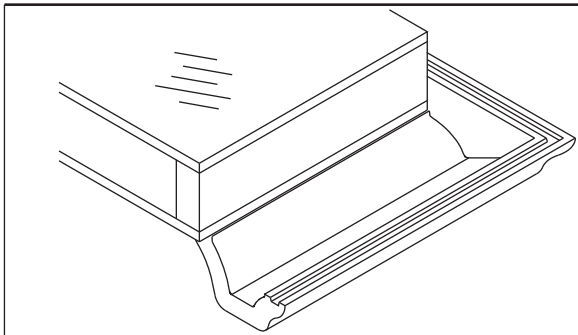
Remove glass by cutting through glazing sealant with utility knife.

Scrape off glazing sealant as much as possible from glass and frame. Remove the remaining residue *from glass only* with mineral spirits and glass cleaner.

## Replace Glass and/or Frame

NOTE: Be sure surfaces are clean and dry before applying sealant.

Apply foam glazing tape (Part #RPGZGS) directly to the glass edges, taking care to make tight butt joints at corners. **Do not overlap. Do not stretch.**



Align and insert glass onto exterior frame, pressing in place to ensure a good bond.

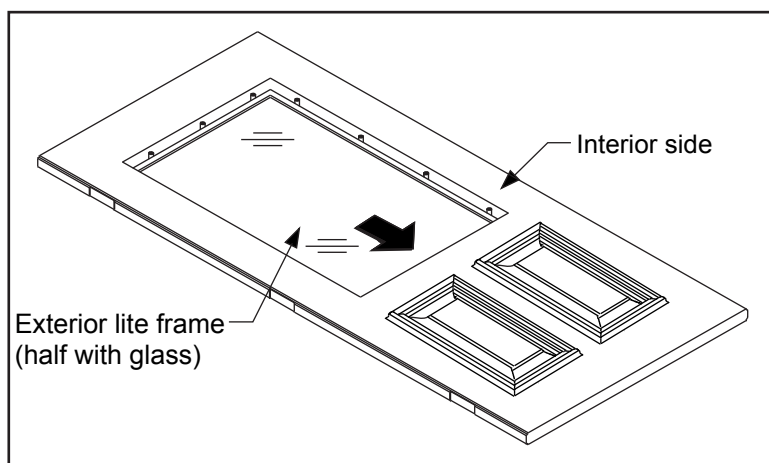
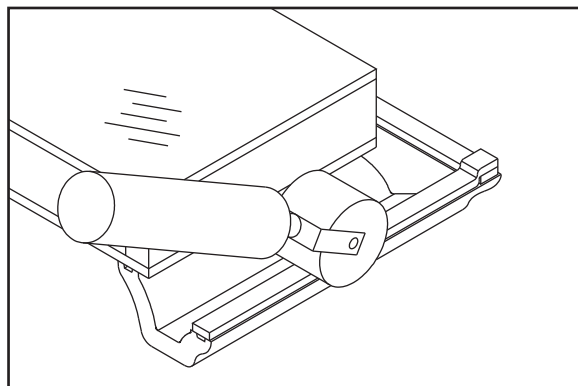
## ***Apply Glazing Tape (if damaged)***

Replace existing foam glazing tape if damaged. (Part # RPGLZTP)

DO NOT stretch.

Overlap at corners.

Press on lightly with fingers. Then with a roller tool, fully bond gasket using firm pressure.



## ***Position Lite into Opening***

Place lite against bottom edge of cutout to prevent shifting.

Center lite in cutout side-to-side.

NOTE: When installing multiple lites, use a straight edge to check alignment of lites before securing in place.

## ***Insert Interior Frame and Drive Screws with #2 Phillips Bit***

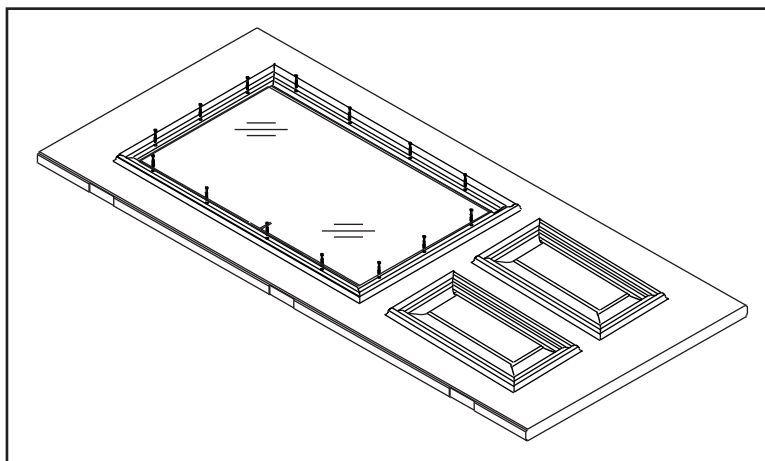
Ensure correct alignment of screw bosses.

Ensure frame edges are well-seated.

Drive screws.

Press-fit screw plugs into frame holes.

Re-hang door.

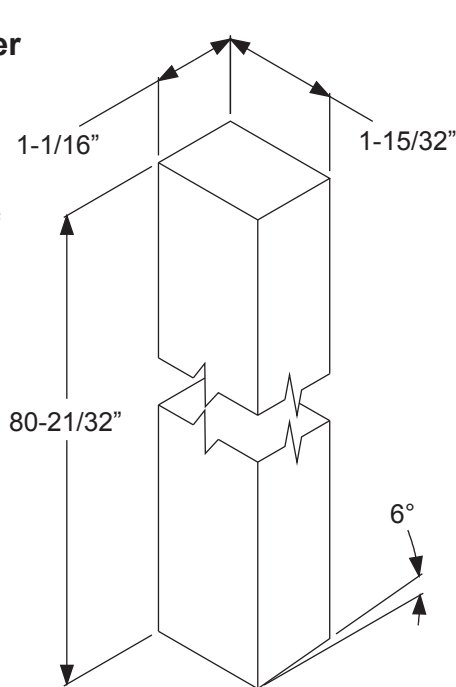


## Make Storm Door Adapter Strips

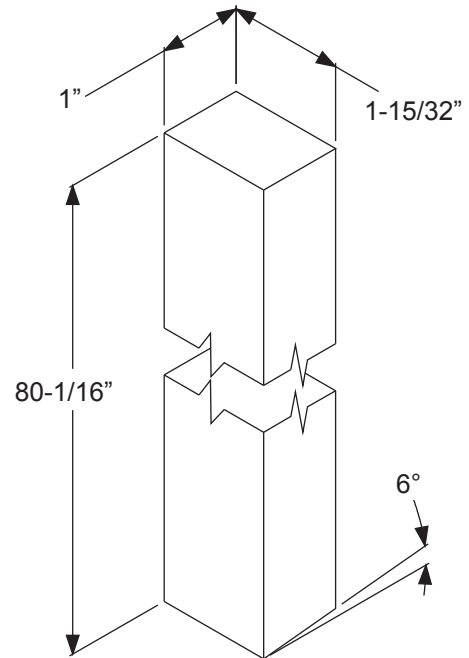
### 4-9/16" Jamb Adapter

Use standard mull casings (Part No. MSMLCAS). Cut to length as shown, and bevel one end to make base and face adapter strips.

One set (2 pieces - face and base adapter) is used at each mullion.



**Face Adapter Strip**



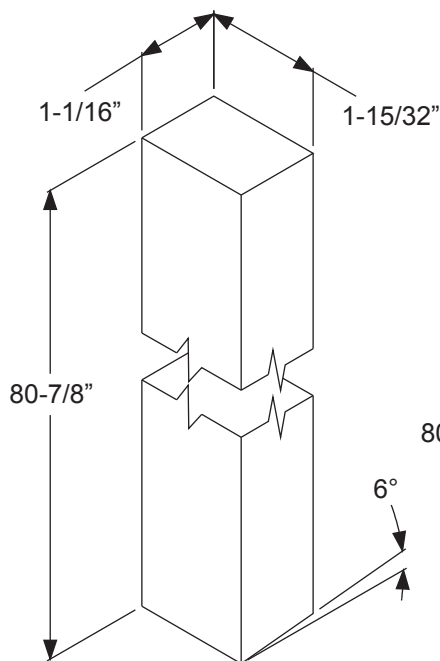
**Base Adapter Strip**

### 6-9/16" Jamb Adapter

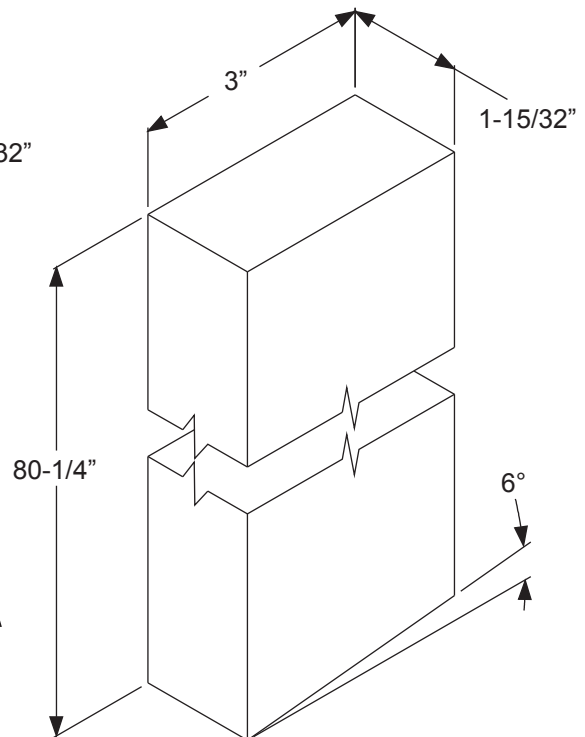
Purchase or fabricate a base adaptor strip as shown (Part number MSSDADP).

Use one standard mull casing (Part No. MSMLCAS). Cut to length as shown, and bevel one end to make a face adapter strip.

One set (2 pieces - face and base adapter) is used at each mullion.



**Face Adapter Strip**



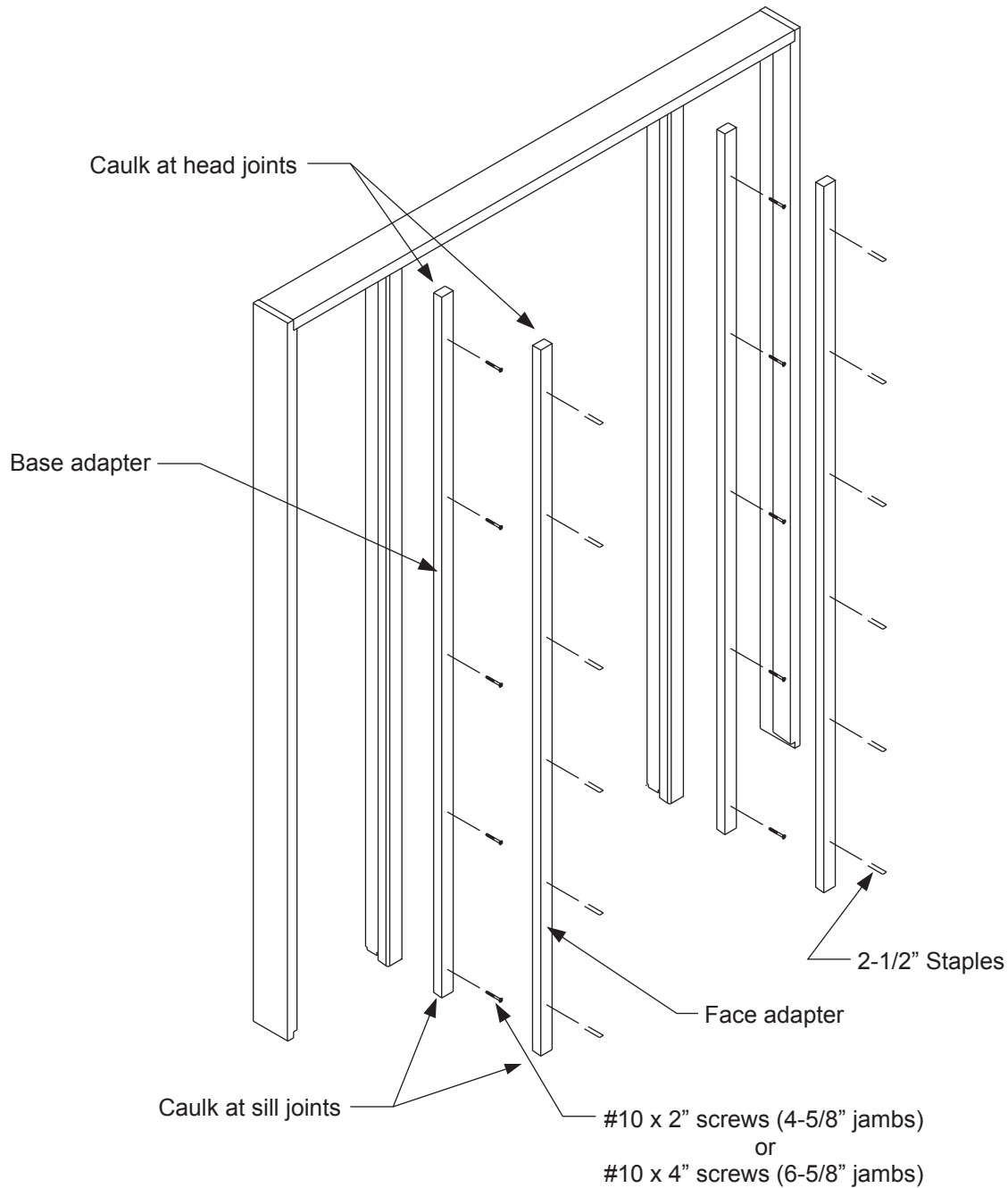
**Base Adapter Strip**

# Storm Door Strip Application (Continuous Sill)

## ***Apply Storm Door Adapter***

First fasten base adapter strips using #10 x 2" screws for 4-9/16" jambs or #10 x 4" screws for 6-9/16" jambs as shown.

Apply face adapter strips directly over base adapters using 2-1/2" staples.



Sill removed for clarity.

# 7/8" Astragal Spring Clip Replacement Instructions

The following instructions are for use at the job site.

The hardware pack contains all the necessary hardware and fasteners needed to complete this installation.

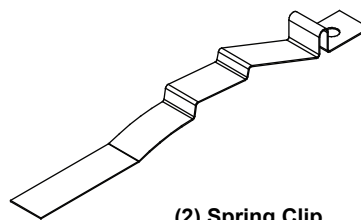
*Read all instructions before starting.*

**THERMA-TRU®**  
DOORS

Rev. A 2/4/16

P/N: SPRREPLINST-R

## Pack Contents



(2) Spring Clip



Hex Key

**THERMA-TRU®**  
DOORS

1750 Indian Wood Circle  
Maumee, Ohio 43537  
419-891-7400

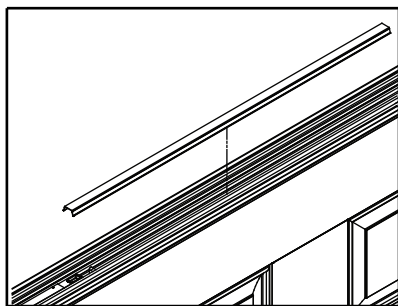
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# 7/8" Astragal Spring Clip Replacement Instructions

**THERMA TRU®**  
DOORS

## 1 REMOVE TRIM STRIP

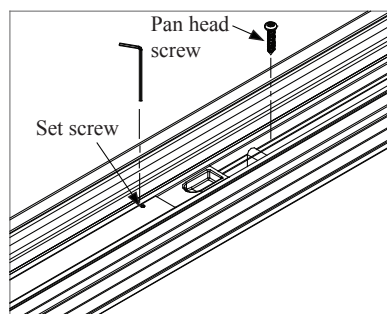
With the astragal slide bolt assembly in the fully engaged position, remove the trim strip closest to the spring clip by pulling it out by hand.



## 2 REMOVE DAMAGED SPRING CLIP

Loosen the set screw closest to the spring clip using the provided hex key. Remove the pan head screw holding the spring clip in place.

Remove and discard the damaged spring clip.





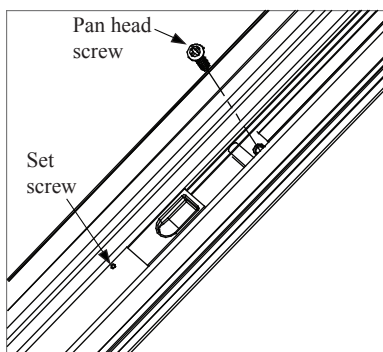
## 3 INSTALL NEW SPRING CLIP

Insert the new spring clip under the slide bolt assembly, making sure to slide under the set screw.

Align the hole in the spring clip with the hole in the astragal. Fasten in place with the pan head screw.



Tighten the set screw to hold the other end of the spring clip for proper operation. This step is critical to the performance of the astragal in the field.



## 4 REINSTALL TRIM STRIP

Locate the trim strip to align with the strike plate, then press the strip into place by hand.

Check the operation of the slide bolt.

