1. PREPARE THE OPENING

   1.1. Work in a clean environment to minimize dust.
   1.2. Remove pre-hang plug from the bore hole. Open and close the door.
   1.3. Brush gently with long sweeping motions using dry brush in the direction you begin installation. (See Figure B.)

2. BEFORE YOU INSTALL

   2.1. The three sides of the rough opening must be in the same plane for installation. You must also remove the screw from the pre-hanging plug and from the window cleaner or water. Then carefully use a single edge razor blade at the top and bottom of your door.
   2.2. Trim any nails in the header jamb that will interfere with the installation. You must also remove any nails in the header jamb that will interfere with the installation.
   2.3. If your unit has a security plate provided, you must affix this plate with the provided screws.
   2.4. Also, if your unit has a security plate provided, you must affix this plate with the provided screws.

3. TIPS FOR BEST INSTALLATION

   3.1. The three sides of the rough opening must be in the same plane for installation. You must also remove the screw from the pre-hanging plug and from the window cleaner or water. Then carefully use a single edge razor blade at the top and bottom of your door.
   3.2. Use a long bristle brush to apply clear top coat.
   3.3. On the back side of the lock jamb, measure 5-1/2" UP from the center and mark the back of the door. Open and close the door laterally and check for movement in the lock jamb. (See Figure F.)
   3.4. Do not sand between coats.

4. INSTALLATION OF PREHUNG SINGLE ENTRY/PATIO DOOR

   4.1. Do not sand between coats.
   4.2. DO NOT SAND FIBERGLASS.
   4.3. Follow Surface Preparation instructions before beginning.
   4.4. From outside your home, center door unit in opening and tilt into position. (See Figure K.)
   4.5. Plumb and square the other vertical jamb. Shim between wood brace is necessary to hold the active door(s) closed during installation. You must also remove any nails in the header jamb that will interfere with the installation.
   4.6. Also, if your unit has a security plate provided, you must affix this plate with the provided screws.

5. INSTALLATION OF PREHUNG DOOR WITH SIDELITE(S), DOUBLE OR TRIPLE DOORS

   5.1. Use a long bristle brush to apply clear top coat.
   5.2. Do not sand between coats.
   5.3. DO NOT SAND FIBERGLASS.
   5.4. Follow Surface Preparation instructions before beginning.
   5.5. From outside your home, center door unit in opening and tilt into position. (See Figure K.)
   5.6. Plumb and square the other vertical jamb. Shim between wood brace is necessary to hold the active door(s) closed during installation. You must also remove any nails in the header jamb that will interfere with the installation.
   5.7. Also, if your unit has a security plate provided, you must affix this plate with the provided screws.

6. COMPLETION STEPS

   6.1. Do not sand between coats.
   6.2. DO NOT SAND FIBERGLASS.
   6.3. Follow Surface Preparation instructions before beginning.
   6.4. From outside your home, center door unit in opening and tilt into position. (See Figure K.)
   6.5. Plumb and square the other vertical jamb. Shim between wood brace is necessary to hold the active door(s) closed during installation. You must also remove any nails in the header jamb that will interfere with the installation.
   6.6. Also, if your unit has a security plate provided, you must affix this plate with the provided screws.