

Packing List for Therma-Tru Gallery Patio Stand Display  
**MADGPDS09**

- (1) display base
- (1) head rail
- (2) vertical uprights
- (2) hand rails
- (2) literature pockets
- (1) patio door header
- (2) logo signs
- (1) trim strip set
- (2) side panels
- (1) hardware kit
- (1) installation instructions

All above is packaged on (1) skid

Packaged by \_\_\_\_\_

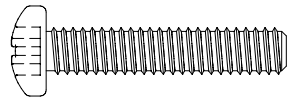
Date \_\_\_\_\_

Please contact your Therma-Tru territory manager if you are missing any of the items listed above.

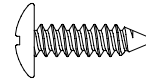
# Patio Stand Hardware

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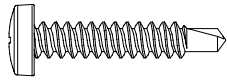
1/4-20 x 1.25" Pan Head Machine Screw  
QTY - 10



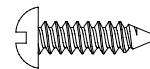
#8 x 5/8" Truss Head Sheet Metal Screw  
QTY - 12



#10 x 1" Pan Head Self Drilling Screw  
QTY - 2



#8 x 5/8" Pan Head Sheet Metal Screw  
QTY - 2



# PATIO STAND

## MADGPDS09

**Step 1:** Install (1) leveler into the bottom of each support leg on the base assembly. Adjust levelers so base assembly is level and steady.

**Step 2:** Slide upright over bracket on base assembly, and attach with (1) 1/4-20 pan head machine screw, in the left hand hole only. Do not tighten screw at this time. Repeat for second upright.

**Note:** These screws to be tightened after door assembly is placed in frame.

**Step 3:** Lower top frame assembly into place, by inserting brackets into uprights. Attach in place with (2) 1/4-20 pan head machine screws at each upright. Do not tighten screws at this time.

**Note:** These screws to be tightened after door assembly is placed in frame.

**Step 4:** Install handrail assembly by sliding end post over bracket on base assembly, and secure in position with (1) 1/4-20 pan head machine screw into end post, (1) 1/4-20 pan head machine screw into upright at bottom of railing, and (1) #10 self-drilling screw into upright at top of railing. Repeat for second handrail assembly.

**Step 2:** Remove any shipping packaging from door assembly. Insert door assembly into frame, and center in opening. Tighten screws in frame securing uprights to base and top. Fasten to frame with extrusions provided by manufacturer and flathead screws (drill and countersink as required), per manufacturer's instructions. Install exterior trim supplied with door assembly.

**Step 3:** Remove backing paper, align against door subframe, and affix (1) interior head trim panel, and (2) interior side trim panels to steel frame with foam adhesive tape.

**Step 6:** Install (1) end panel by lowering into base channel, and sliding back to upright. Secure in place with (6) #8 truss head sheet metal screws as shown. Repeat for second end panel.

**Note:** Pilot holes may have to be re-drilled if placement is off.

**Step 7:** Install (2) #8 pan head screws into end panel for literature pocket. Lower literature pocket onto screws, and tighten screws to secure in place. Locate and install graphic panel with 2-sided tape, on outer side of end panel at indexing marks. Repeat for second literature pocket and outer side graphic at opposite end panel.

**Step 8:** Locate and install graphic panel and inner side panel with 2-sided tape on inner side of end panel at indexing marks.

**Step 9:** Remove tape liner from bottom of header, center on display and install header panel on top of top frame assembly, with base leg pointed toward the interior side of the display. (Interior side is indicated by angle on base assembly)

